

**WHAT IS CLAIMED IS:**

1. A cement composition comprising:  
cement;  
acrylonitrile butadiene styrene polymer; and  
water present in an amount sufficient to form a pumpable slurry.
2. The composition of claim 1 wherein the cement is Portland cement, pozzolan cement, gypsum cement, aluminous cement, silica cement, or alkaline cement.
3. The composition of claim 1 wherein the water is present in a range of about 38-70% by weight of the cement.
4. The composition of claim 1 wherein the acrylonitrile butadiene styrene polymer is made with a 70% polybutadiene substrate.
5. The composition of claim 1 wherein the acrylonitrile butadiene styrene polymer is made with a 65% styrene-butadiene rubber substrate.
6. The composition of claim 1 wherein the acrylonitrile butadiene styrene polymer is made with a 35% styrene-butadiene rubber substrate.
7. The composition of claim 1 wherein the acrylonitrile butadiene styrene polymer is present in a range of 5% to 30% by weight of the cement.
8. The composition of claim 1 wherein the acrylonitrile butadiene styrene polymer has a particle size of less than 1 mm.

9. The composition of claim 1 wherein the acrylonitrile butadiene styrene polymer has a particle size in the range of 5 microns to 500 microns.
10. The composition of claim 1 wherein the acrylonitrile butadiene styrene polymer has a particle size in the range of 50 microns to 300 microns.
11. The composition of claim 1 wherein the acrylonitrile butadiene styrene polymer has a particle size in the range of 100 microns to 250 microns.
12. The composition of claim 1 further comprising a density modifying material, dispersing agent, set retarding agent, set accelerating agent, fluid loss control agent, strength retrogression control agent or viscosifying agent.
13. The composition of claim 1 further comprising silica flour, silica fume, sodium silicate, microfine sand, iron oxide or manganese oxide.
14. The composition of claim 1 further comprising silica flour.

15. A cement composition comprising:  
cement;  
acrylonitrile butadiene styrene polymer present in a range of 5% to 30% by weight of the cement; and  
water.
16. The composition of claim 15 wherein the cement is Portland cement, pozzolan cement, gypsum cement, aluminous cement, silica cement, or alkaline cement.
17. The composition of claim 15 wherein the acrylonitrile butadiene styrene polymer is made with a 70% polybutadiene substrate.
18. The composition of claim 15 wherein the acrylonitrile butadiene styrene polymer is made with a 65% styrene-butadiene rubber substrate.
19. The composition of claim 15 wherein the acrylonitrile butadiene styrene polymer is made with a 35% styrene-butadiene rubber substrate.
20. The composition of claim 15 wherein the acrylonitrile butadiene styrene polymer has a particle size in the range of 5 microns to 500 microns.
21. The composition of claim 15 wherein the acrylonitrile butadiene styrene polymer has a particle size in the range of 50 microns to 300 microns.
22. The composition of claim 15 wherein the acrylonitrile butadiene styrene polymer has a particle size in the range of 100 microns to 250 microns.
23. The composition of claim 15 wherein the acrylonitrile butadiene styrene polymer is present in a range of 10% to 15% by weight of the cement.

24. The composition of claim 15 further comprising a density modifying material, dispersing agent, set retarding agent, set accelerating agent, fluid loss control agent, strength retrogression control agent or viscosifying agent.
25. The composition of claim 15 further comprising silica flour, silica fume, sodium silicate, microfine sand, iron oxide or manganese oxide.
26. The composition of claim 15 further comprising silica flour.

27. A cement composition comprising:  
cement;  
acrylonitrile butadiene styrene polymer present in a range of 5% to 30% by weight of the cement; and  
water present in a range of about 38-70% by weight of the cement.
28. The composition of claim 27 wherein the cement is Portland cement, pozzolan cement, gypsum cement, aluminous cement, silica cement, or alkaline cement.
29. The composition of claim 27 wherein the acrylonitrile butadiene styrene polymer is made with a 70% polybutadiene substrate.
30. The composition of claim 27 wherein the acrylonitrile butadiene styrene polymer is made with a 65% styrene-butadiene rubber substrate.
31. The composition of claim 27 wherein the acrylonitrile butadiene styrene polymer is made with a 35% styrene-butadiene rubber substrate.
32. The composition of claim 27 wherein the acrylonitrile butadiene styrene polymer is present in a range of 10% to 15% by weight of the cement.
33. The composition of claim 27 wherein the acrylonitrile butadiene styrene polymer has a particle size of less than 1 mm.
34. The composition of claim 27 wherein the acrylonitrile butadiene styrene polymer has a particle size in the range of 5 microns to 500 microns.
35. The composition of claim 27 wherein the acrylonitrile butadiene styrene polymer has a particle size in the range of 50 microns to 300 microns.

36. The composition of claim 27 wherein the acrylonitrile butadiene styrene polymer has a particle size in the range of 100 microns to 250 microns.
37. The composition of claim 27 further comprising a density modifying material, dispersing agent, set retarding agent, set accelerating agent, fluid loss control agent, strength retrogression control agent or viscosifying agent.
38. The composition of claim 27 further comprising silica flour, silica fume, sodium silicate, microfine sand, iron oxide or manganese oxide.
39. The composition of claim 27 further comprising silica flour.